	VI	
series		

## DESCRIPTION

The type "XVF4" identifies a 3/2 N.C. amplifier valve that changes low pressure signals into pneumatic signals ( $1 \div 8$  bar). Valve type "XVF5" is instead a 3/2 N.O. amplifier valve that changes negative pneumatic signals into pneumatic signals ( $1 \div 7$  bar). Both of them are suitable to pilot directly the valves series "UDS" and "UK" with the same mounting than solenoid valves series "UL". For single mounting there is the sub-base type "XVB" (see on page 2.11) while for manifold mounting there are the bases type "ULP" (see on page 2.10).



TECHNICAL DATA				
Operating pressure	XVF4: 1 ÷ 8 bar XVF5: 1 ÷ 7 bar			
Working temperature	0 ÷ +60 °C (10 °C)			
Fluid	Compressed air, filtered, continuous lubricated, unlubricated or dry lubricated			
Piloting pressure	XVF4: 500 mbar XVF5: -500 mbar			
Maximum frequency	50 Hz			
Flow rate	500 NI/min a 6 bar			
Controlled leakage consumption	1,4 NI/min a 7 bar			
Piloting hole	M5			

MATERIALS	
Control rod	Aluminium
Body	Anodized aluminium alloy
Springs	Phosphor bronze
Seals	NBR rubber
Washer	Aluminium
Fixing screws	White galvanized steel

## **DIMENSIONS - XVF**



## SPARE PARTS

SEALS KIT	
XVF	XVF/SG/4-5



3 PORT									
Symbol	Function	Controls		Response times at 6 bar (ms)		Flow rate at 6 bar	Weight	TVDE	
	Function	Pilot	Return	Pilot	Return	$\Delta P = 1 \text{ bar (NI/min)}$	(g)	TIPE	
	3/2 N.C.	Pneumatic	Mechanical spring	26,64	38,42	500	10,5	XVF4	
	3/2 N.O.	Vacuum	Mechanical spring	21,14	32,66	500	10,5	XVF5	



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