

New deal FILTER

Filter with different impurity filtration degrees.

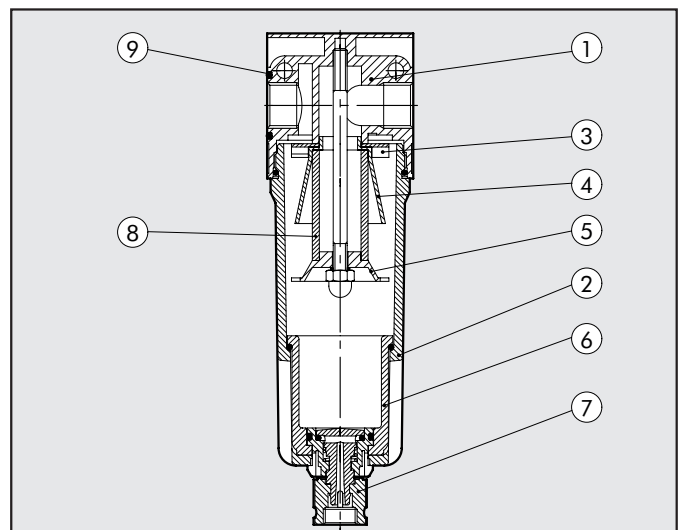
- Metal bowl with external viewing
- Semi-automatic and condensate drainage

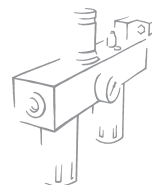


| TECHNICAL DATA | | FIL. ND 1/4" | FIL. ND 3/8" | FIL. ND 1/2" | FIL. ND 3/4" | FIL. ND 1" |
|---|-----------------|--|--------------|--------------|--------------------------------------|------------|
| Threaded port | | 1/4" | 3/8" | 1/2" | 3/4" | 1" |
| Degree of filtration | | 4µm 20µm 50µm | | | 4µm; 20µm; 50µm | |
| Max. inlet pressure | MPa | 1.8 | | | 1.8 | |
| | bar | 18 | | | 18 | |
| | psi | 261 | | | 261 | |
| Flow rate at 6.3 bar (0.63 MPa-91 psi) | NI/min | 1300 | 3100 | | 9100 | |
| ΔP 0.5 bar (0.05 MPa – 7 psi) | scfm | 46 | 110 | | 324 | |
| Flow rate at 6.3 bar (0.63 MPa-91 psi) | NI/min | 1720 | 4100 | | 11000 | |
| ΔP 1 bar (0.1 MPa – 14 psi) | scfm | 61 | 146 | | 391 | |
| Fluid | | Compressed air | | | | |
| Max temperature at 1 MPa; 10 bar; 145 psi | °C | 50° | | | | |
| | °F | 122° | | | | |
| Weight | Kg | 0.4 | 0.9 | | 1.2 | |
| Wall fixing screws | | M4x40 | M4x55 | | M6x75 | |
| Mounting position | | Vertical | | | | |
| Drain | | Manual - Semi-auto Automatic (SAC o RA) | | | Manual - Semi-auto Automatic (RA) | |
| Bowl capacity | cm ³ | 10 | 45 | | 170 | |
| Note on use | | The maximum inlet pressure for the version with RA automatic condensate drainage must not exceed 10 bar. | | | | |

COMPONENTS

- ① Zamak body
- ② Aluminium bowl
- ③ Technopolymer centrifuge
- ④ Technopolymer baffle plug
- ⑤ Technopolymer screen
- ⑥ Clear technopolymer bowl
- ⑦ Drain (RMSA)
- ⑧ Sintered bronze filter cartridge
- ⑨ NBR gaskets



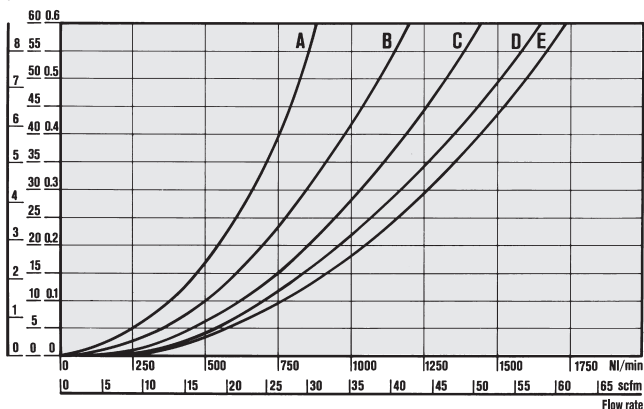


FLOW CHARTS

FIL 1/4

$\Delta P = (P_m - P_v)$

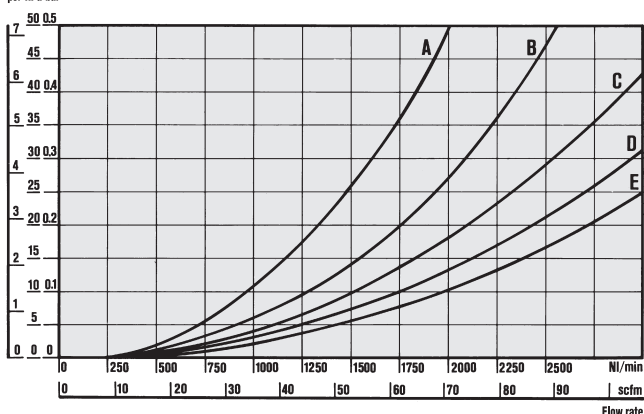
psi kPa bar



FIL 3/8 - 1/2

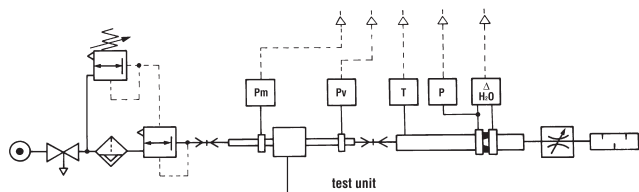
$\Delta P = (P_m - P_v)$

psi kPa bar



Department of Mechanics

Turin Polytechnic



• Flow tests carried out at the Department of Mechanics, Turin Polytechnic, using the computerized test bench following CETOP RP50R recommendations (ISO DIS 6358-2-approved) with ISO 5167 diaphragm gauge.

(A) = 2 bar - 0,2 MPa - 29 psi

(D) = 8 bar - 0,8 MPa - 116 psi

(B) = 4 bar - 0,4 MPa - 58 psi

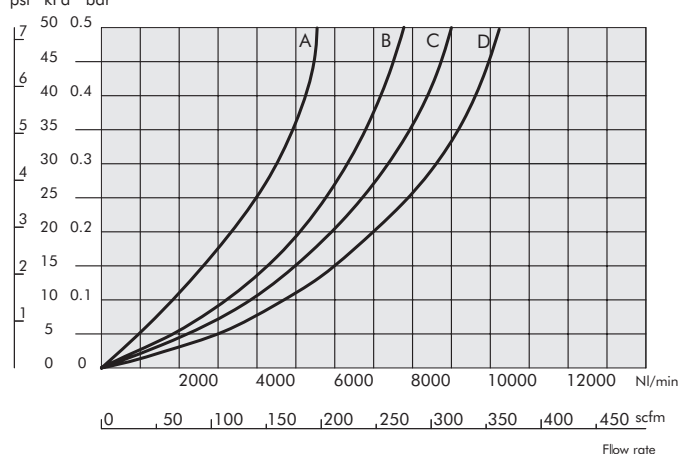
(E) = 10 bar - 1 MPa - 145 psi

(C) = 6 bar - 0,6 MPa - 87 psi

FIL 3/4 - 1"

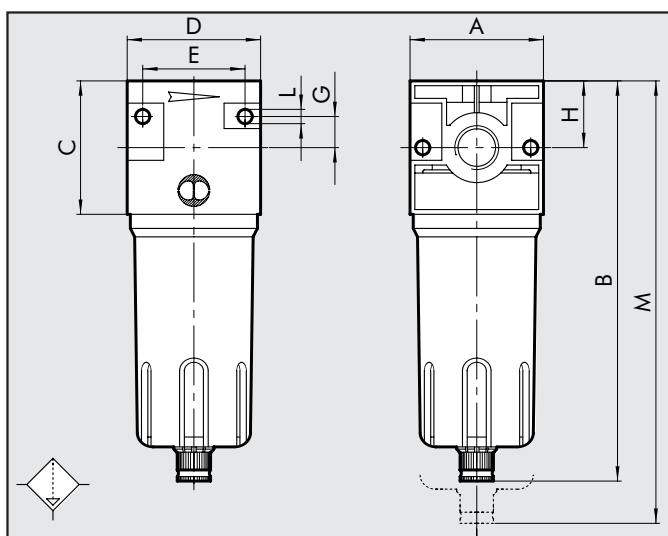
$\Delta P = (P_m - P_v)$

psi kPa bar



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DIMENSIONS



| | G 1/4 | G 3/8 | G 1/2 | G 3/4 | G 1" |
|---|---------|---------|---------|-------|------|
| A | 42 | 60 | 80 | | |
| B | 142 | 180 | 235 | | |
| C | 42 | 60 | 80 | | |
| D | 42 | 60 | 80 | | |
| E | 32 | 46 | 66 | | |
| G | 10 | 14 | 22 | | |
| H | 21 | 30 | 40 | | |
| L | M4 hole | M4 hole | M6 hole | | |
| M | 185 | 230 | 325 | | |

