





-  Welding unit with inverter technology piloted by microprocessor.
-  The arc dynamic of the product is unique and revolutionary on the market.
-  Can be used with all types of electrodes: rutile, basic, stainless steel, cast iron in direct current.
-  Very handy, thanks to its small weight (5 kg) and its highly reduced volume.



**MMA**

- ✓ **Immediate start** thanks to its very high no-load voltage.
- ✓ **Constant welding power.**
- ✓ **Very smooth melting** due to the direct current.
- ✓ **Insensate to supply current fluctuations** or to the arc length.
- ✓ **Very good penetration** and perfect arc stability.



Delivered in suitcase with :

- Earth cable (1.6m / ø25mm<sup>2</sup>)
- Electrode holder (2m / ø25mm<sup>2</sup>)

**ASSETS**





**HOT START** : Increased power at start.

**ANTI STICKING** : Prevents the electrode sticking.

**ARC FORCE** : Instantaneous increase of the current in difficult welding situation.



PROTECTED WHEN WORKING ON GENERATOR SETS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/-15%).

50/60hz	+AM+	I <sub>2</sub> MMA	 MINI 20"							EN60974-1 (40°C)		U <sub>0</sub>	 mm <sup>2</sup>	 cm/kg	 Protected & compatible POWER GENERATOR (+/-15%)
			ø1,6	ø2,0	ø2,5	ø3,2	ø4,0	ø5,0	I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)					
230V	32A	10 - 200A	62	50	47	45	30	21	120A	200A 20%	72V	10/25	14x18x27 / 5	7 kW 10 kVA	