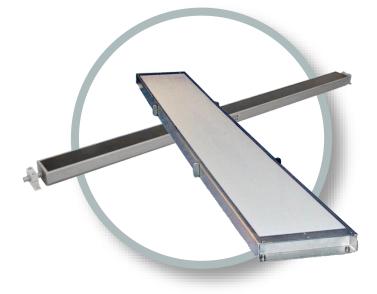


METAL SHARK[®] FL METAL DETECTION FOR WEBS



Advantages

- Reliably detects magnetic and non-magnetic metals in fabrics, webs and flat products
- Flat detector surface with rotatable mounting hardware to align with ascending or descending product path.
- Easy-to-install under or between conveying lines
- Intuitive control and easy installation with autocalibration and TeachAssistant
- Very low maintenance with automatic balance and calibration control

Features

- Best detection sensitivities due to CASSEL's proprietary signal analysis (4-quadrant technology)
- Memory for up to 250 products
- Easy-to-use with intuitive and multilingual menus
- 4-level password system, automatic log out upon timeout
- Documentation of all events and metal detection alerts
- IFS and HACCP reports available on display at the touch of a button
- Optional: Data transfer to USB interface or connection to the company network via SHARKNET[®] software
- Cyclical function monitoring with Performance Validation System (PVS)

METAL SHARK[®] R Metal detection for tablets and capsules

Function

The METAL SHARK® FL and FL compact metal detectors are typically used for the inspection of non-wovens, textiles/fabrics and films.

Both detectors are particularly flat and available in widths of 1,000 - 4,000 mm (39" to 157"). The FL compact features a rotatable mount so that it can be adapted to sloping webs.

Due to the high sensitivity of the FL models, even tiny magnetic and non-magnetic metal particles (e.g. iron, aluminum and stainless steel) are detected across the entire width.

Included

- FL detection unit (sensor)
- METAL SHARK[®] control unit

or

- FL compact detection unit
- METAL SHARK[®] control unit

Accessories & Extras

- Washable versions for hose cleaning (LPW) or optional high-pressure washdown (HPW)
- SHARKNET[®] connection for automatic documentation including HACCP, IFS or BRC standard
- Separate mounting of the control unit (e.g. wall mounting)
- Signalling devices (visual/acoustic)
- Issue of a Performance Verification Certificate (proof of functionality for audits) by CASSEL service technicians, e.g. during commissioning or maintenance



Application

- Monitoring of fabric, non-woven or synthetic webs, very shallow products moving on conveyor belts
- Quality assurance for incoming goods, outgoing goods or during ongoing production
- Machine or end user protection, e.g. against needle

Industries

- Textile, fabric and fleece
- Hygiene
- Paper, cardboard, packaging
- Various industries, when mounted under conveyor belt







METAL SHARK[®] FL Metal Detection for Webs and Flat Products



Specifications

Bectronics	Digital signal processor, digital frequency generation, digital balance control, automatic calibration, digital noise
	filters, integrated flexible control functions
Input	2 analog 0 10 V DC (option: 4-20 mA)
•	8 freely configurable 24 V DC signals, e.g. for rotary encoders, product identification, buttons
Output	2 floating: "error" and "metal"
•	8 freely configurable 24 V DC signals
Inspection method	High-frequency magnetic field, multi-channel operation, balanced receiver coils
Metal detection	Ferrous, non-ferrous (e.g. aluminium or copper) and stainless steel
Product compensation	250 memory locations, automatic product compensation
Enclosure rating	Control unit: IP65
	Sensor: IP54 (optional: IP66)
Environmental conditions	Control unit: -20°C to +40°C / -4°F to +104°F
	Optional: to -40°C / -40°F or +55°C / I31°F
	Rel. humidity: 20% to 90% (non-condensing)
	Sensor: -30°C to +60°C / -22°F to 140°F, optionally up to +90°C / 194°F
Temperature of goods inspected	Standard: -30°C to +40°C / -22°F to +104°F
	Optional: -40°C to +60°C / -40°F to 140°F
Power supply	Single-phase 110-230 V AC +/- 5%, 20 W typ. (60 W max.)
Interface	RS232, LAN (optional, for SHARKNET®), USB (optional)
Maintenance	Very low maintenance, self-calibrating sensors
Diagnostics	Integrated diagnostic software, automatic self-test

Special version & optional extras

- Temperature extension cold: Temperature range extended to -40°C (-40° F), resin seals remain elastic at low temperatures, special insulation, heated enclosure and other features.
- Temperature extension hot: Temperature range extended to +55° C, (+131° F), adapted enclosure, additional thermal insulation, replaceable filter fan, heat exchanger and/or active cooling units.
- High temperature extension for goods inspected: Goods temperature up to +120°C (248° F) max., this option provides IP54 grade enclosure for the sensor.
- High Pressure Washdown (HPW) / Low Pressure Washdown (HPW):
 IP rating upgrade, adapted sensor seal, additional seals installed and a double housing for the controller electronics
- SHARKNET[®] software connects METAL SHARK[®] metal detectors with a central computer, providing centralized storage of all operating data plus batch and alert documentation for HACCP and IFS compliance.





METAL SHARK[®] FL Metal Detection for Webs and Flat Products



Sensitivities of METAL SHARK[®] FL

Sensor width 200 – 1,000 mm									
10	20	30	40	50	60	70	80		
0.8	1.0	1.8	2.2	2.5	3.8	5.0	6.0		
1.0	1.2	2.2	2.6	3.0	4.6	6.0	7.2		
1.2	1.5	2.7	3.3	3.8	5.7	7.5	9.0		
	-	0.8 1.0 1.0 1.2	0.8 1.0 1.8 1.0 1.2 2.2 1.2 1.5 2.7	0.8 1.0 1.8 2.2 1.0 1.2 2.2 2.6 1.2 1.5 2.7 3.3	0.8 1.0 1.8 2.2 2.5 1.0 1.2 2.2 2.6 3.0	0.8 1.0 1.8 2.2 2.5 3.8 1.0 1.2 2.2 2.6 3.0 4.6	0.8 1.0 1.8 2.2 2.5 3.8 5.0 1.0 1.2 2.2 2.6 3.0 4.6 6.0		

Sensor Wath 1,000 – 4,000 mm									
Distance from sensor (mm)	10	20	30	40	50	60	70	80	
Iron ball (Ø mm)	١,0	١,5	2,2	3,0	3,4	5,5	7,0	8,0	
Non-magnetic metal (Ø mm)	١,2	۱,8	2,6	3,6	4,1	6,6	8,4	9,6	
Stainless steel (Ø mm)	١,5	2,3	3,3	4,5	5,1	8,3	10,5	12	

Disclaimer: Sensitivities largely depend on ambient conditions as well as on the properties and conditions of the goods to be inspect-ed. The dimensions listed above are provided for general indication only. Please note that these dimensions are not contractually guaranteed.

- Metal-free zone (Upstream/downstream of detector)
 Non-moving metal = 250 mm, moving/vibrating metal = 500 mm
- Speed of goods being inspected: 25 3,000 mm/s (1" 9.8 ft/s)

Sensitivities of METAL SHARK[®] FL compact

Sensor width 200 – 1,500 mm									
Distance from sensor (mm)	10	20	30	40	50	60	70	80	
Iron ball (Ø mm)	1.0	1.5	1.8	2.5	3.3	5.5	6.5	8.0	

Sensor width 1,500 – 4,000 mm									
Distance from sensor (mm)	10	20	30	40	50	60	70	80	
Iron ball (Ø mm)	1.5	2.0	3.0	4.0	4.5	6.5	8.0	10.0	

Disclaimer: Sensitivities largely depend on ambient conditions as well as on the properties and conditions of the goods to be inspect-ed. The dimensions listed above are provided for general indication only. Please note that these dimensions are not contractually guaranteed.

- Metal-free zone (Upstream/downstream of detector)
 Non-moving metal = 250 mm, moving/vibrating metal = 500 mm
- Speed of goods being inspected: 25 4,000 mm/s (1" 13.1 ft/s)

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