

SME250

Quality at sea

Manual / Handbuch Spare parts list / Ersatzteilliste



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1 INTRODUCTION

We thank you to have chosen us. The machine you have chosen is built by using quality materials and up-to-date technologies. Your safety as well as that one of your customers and users is very important; the following instructions allow a safe machine use.

2 SAFETY

2.1 USE MANUAL

All operators involved in the present machine use, in installation, in maintenance and servicing, must be skilled enough and they must read this use manual carefully.

It is important that not qualified persons or children do not use, even by chance, this machine.

2.2 USED SYMBOLOGY IN USE MANUAL



CAUTION:

It means that if instruction is not followed, somebody could be injured.



ADVICES:

Useful information in order to obtain a better and safer machine use.

2.3 MAIN DANGER SOURCES

- Cutting danger: the machine has a sharp blade driven by a motor.
- Electric danger: the machine is fed by electric voltage.

2.4 NOISE

Machine noise is, in every phase of its use, lower than 70 dB.

2.5 PLACE OF WORK

The place of work must be cleaned and tided up; do not place knives, rags or other things under the machine base.

2.6 WORK DRESSES AND PERSONAL PROTECTIONS

Anybody who uses this machine must wear close-fitting and clean dresses according to hygienic rules.

When blade maintenance and cleaning are carried out, it is important to use wrist protection gloves.

2.7 MAIN SAFETY DEVICES

- Blade-cover: it safeguards blade rim along all the circle part which is not used to cut.
- Food-pusher, platform guard knob: they restrict contact risk with blade near the cutting area.
- Electric installation: all voltaged parts are insulated.



Daily check before starting work, or after a maintenance intervention that all safety devices are working right.

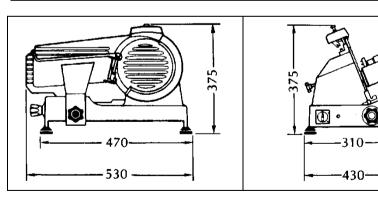
In case of danger switch off the machine by acting on the switch and disconnect plua.

Periodically check feeding cable integrity.



It is forbidden taking off, changing or making useless safety devices.

3 TECHNICAL DATA



Blade	Cut thickness	Cut capacity	Power	Net weight
250 mm	15 mm	220x175 mm	0,25 HP	18

4 INSTALLATION

4.1 TRANSPORT

At machine receipt check that packing is complete. All packaging components are classified as solid urban waste; do not dispose of them in the environment.



complaints in case of failures occurred during transport must be made known to shipping agent; the machine travels at buyer risk. Take the machine out of the packaging by seizing it by its base; machine weight is specified in the chapter "Technical Data".



Check that regulator knob is on home position.

4.2 INSTALLATION PLACE REQUIREMENTS

The plane on which the machine is installed must be stable, not inclined. balanced, at a right height in order to obtain a right work position. Bearing surface sizes must take machine overall dimensions shown in the chapter "Technical Data" into consideration.

Working area must be dry, away from heating sources and from passing gangways; it must allow an easy normal machine use, cleaning and maintenance.

4.3 ELECTRIC CONNECTION

The machine has a feeding cable to be connected to a fixed plug with breaker and with thermomagnetic protection.

Make sure that mains voltage is equal to that one shown on machine identification shield.

After checking machine is all right, drive the breaker to turn the blade.

5 MACHINE USE

5.1 FORESEEN USE

The machine must be used to cut eatable products with sizes which are in relation to cutting capacity shown in chapter "Technical Data" and with a weight that does not endanger its balance.

Frozen products are not foreseen, as well as those ones with bones or too much seasoned.

5.2 CUTTING



Before machine starting always check right working safety devices and machine cleaning.



Before product loading or unloading on the platform, check that regulator knob is on home position and that blade is at a standstill.

Bring the platform at starting position, towards operator; lift the food-pusher and put the product to be cut on the platform, in contact with the regulator plate stop product with food-pusher, turn regulator knob till to obtain the required thickness: press the switch to start the blade; by seizing knob with the right hand make the platform slide by alternating movement and carry out cutting.

Pick up slices in their exit area.

When cutting is finished, switch the machine off by operating the switch and place again regulator knob on home position.

6 CLEANING AND MAINTENANCE

6.1 CLEANING



Disconnect the machine from current tap and check that regulator knob is on home position, before starting with cleaning.

Cleaning must be carried out at least once a day.

Do not use abrasive materials, poisonous cleanings, based on soda or chlorine; besides avoid water and steam spouts.

Use a damp cloth and PH neuter dish detergent; remove any kind of detergent remainders before using the machine.

Check that the machine is fully dry before connecting it to the current outlet.

To complete the cleaning operation of platform proceed as follows: pull the carriage at the beginning of the stroke; set the thickness control knob to "zero"; lower the carriage locking device, unscrew the handle of the product holder support and remove the carriage (see photo).

The thickness adjustment handle is now blocked by the safety device. When cleaning has been completed put the carriage in its normal position with reverse procedure.



To clean the central part of the blade and the blade cover disassemble the blade cover by unscrewing the blade cover knob.



Disassembly of the blade and of platform is an extraordinary service requiring skilled personnel intervention. Blade can be disassembled by unscrewing the 3 screws locking it and by lifting it up from its seat.

6.2 LUBRICATION

Lubricate at least once a month, and food-pusher shaft using paraffin oil.

6.3 SHARPENING



Carry on with blade sharpening after checking that machine is switched off.



It is necessary that blade is cleaned and grease is very well removed. Sharpen the blade as soon as you realize that the cut is no more accurate and that too many wastages are generated.

Pull on the sharpener group, loosening knob; turn it clockwise to 180°. Fix the sharpener tightening the knob.

Switch on the slicer; at the same time push on button of the grinding stone for about 30 seconds.

Remove the burr by pressing button on the opposite stone for about 2 seconds. Switch off and place the sharpener to its original position.

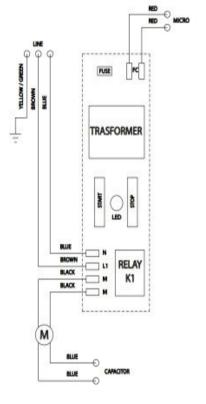


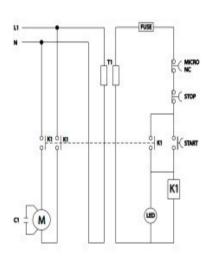
6.4 PRODUCT WASTE DISPOSAL

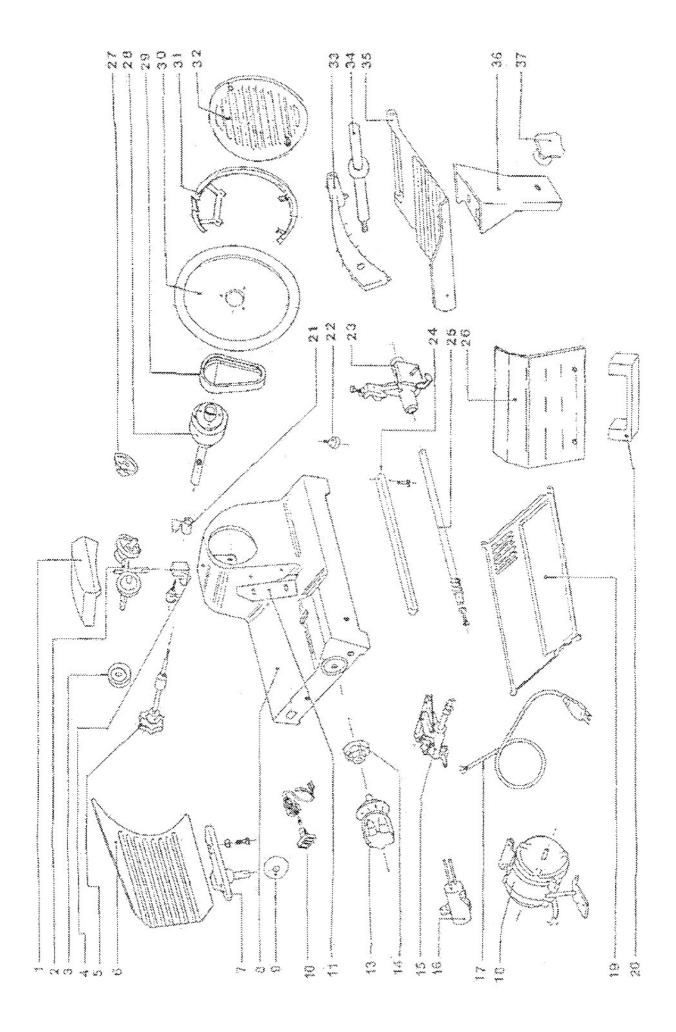


The use of the WEEE Symbol indicates that this product may not be treated as household waste. By ensuring this product is disposed of correctly, you will help protect the environment. For more detailed information about the recycling of this product, please contact your local authority, your household waste disposal service provider or the shop where you purchased the product.

WIRING DIAGRAM







SPARE PARTS

SME250 CE SLICER

Numb	<u>Code</u>	
001	HOUSING: SHARPENER	09673
002	SHARPENER ASSY NO HOUSING	09808
003	DEBURRING STONE	09811
004	SHARPENER SUPPORT CE	09764
005	TIE-ROD ASSY: BLADE COVER	09600
006	GAUGE PLATE 250	09733
007	REGULATOR PLATE SUPPORT	09729
800	BASE	09650
009	SLOT COVER: REGULATOR PLATE	09609
010	SWITCH ASSY 230V	PULSANCE
011	KNIFE WIPER SCREW	09532
013	REGULATOR KNOB	09740
014	SLICE THICKNESS CONTROL CAM	09605
015	REGULATOR PLATE MOV. ASSY	09601
016	CAPACITOR	07402
017	CORDSET WITH PLUG SCHUKO	07508
017	A CORDSET WITH PLUG UK	07506
018	MOTOR 230/1/50	09743
018	A MOTOR 240/1/50	09754
018 (3 MOTOR 230/1/60	09742
019	BOTTOM COVER	06120
020	E SHAPED HANDLE CE	09684
021	MICROSWITCH	09537

<u>Numl</u>	per Description	<u>Code</u>
022	RUBBER FOOT	09687
023	CARRIAGE ASSY ARGENTA	09602
024	GUIDE BAR	09714
025	SLIDING SHAFT	09710
026	FINGER GUARD: PRODUCT HOLD	09184
027	SHARPENING STONE	09810
028	PULLEY ASSY	09809
029	BELT	10885
030	250MM BLADE	08011
030 A	A 250MM BLADE - QUANTANIUM	08025
031	BLADE RING GUARD	09527
032	BLADE COVER 250 WITH RET.STUD	09685
033	FOOD PUSHER ASSY WITH HANDLE	09583
034	HANDLE: FOOD PUSHER	09596
035	PRODUCT HOLDER WITH SHAFT	09697
036	SUPPORT: PRODUCT HOLDER/	
	SME250 CE	096981
037	KNOB: PRODUCT HOLDER SUPPOR	Т 09699
100	BLADE EXTRACTOR ASSY DIAM.250	0117