# Elimkio E-48 SERIES DIGITAL INDICATING CONTROLLERS 

## DESCRIPTION

$\mathrm{E}-48$ Series controllers are designed using new generation micro-controllers for on/off and PID control. The unit has dimensions of $48 \times 48 \mathrm{~mm}$, conforming IEC/TR 60668.

E-48 Series have a $2 \times 4$ digits LED display range between -1999 and +9999 , configurable universal inputs ( $T / C, R / T, m V, m A$ ) with 16 bit resolution, low calibration drifts with environmental conditions.
$\mathrm{E}-48$ Series controllers have easy programming facilities to provide on/off and PID forms and are used in every field of industry for measurement and control of temperature, pressure, level, current, voltage, resistance and other process parameters in industries such as iron \& steel, cement, plastic, chemistry, metallurgy, petrochemical plants, refineries, ceramic, glass and others.

## STANDARD WORKING LIMITS

| Inputs | Type | Min. | Max. |
| :--- | :--- | ---: | ---: |
| Cu-Const | Type-U* | $-200^{\circ} \mathrm{C}$ | $600^{\circ} \mathrm{C}$ |
| Cu-Const | Type-T | $-200^{\circ} \mathrm{C}$ | $400^{\circ} \mathrm{C}$ |
| Fe-Const | Type-L* | $-200^{\circ} \mathrm{C}$ | $850^{\circ} \mathrm{C}$ |
| Fe-Const | Type-J | $-200^{\circ} \mathrm{C}$ | $1100^{\circ} \mathrm{C}$ |
| NiCr-Ni | Type-K | $-200^{\circ} \mathrm{C}$ | $1300^{\circ} \mathrm{C}$ |
| Cr-Const | Type-E | $-200^{\circ} \mathrm{C}$ | $1000^{\circ} \mathrm{C}$ |
| Nicrosil-Nisil | Type-N | $-200^{\circ} \mathrm{C}$ | $1200^{\circ} \mathrm{C}$ |
| Pt\%10Rh-Pt | Type-S | $0^{\circ} \mathrm{C}$ | $1760^{\circ} \mathrm{C}$ |
| Pt\%13Rh-Pt | Type-R | $0^{\circ} \mathrm{C}$ | $1760^{\circ} \mathrm{C}$ |
| Pt\%18Rh-Pt | Type-B | $60^{\circ} \mathrm{C}$ | $1800^{\circ} \mathrm{C}$ |
| Pt-100 | $\propto=0.385$ | $-200^{\circ} \mathrm{C}$ | $840^{\circ} \mathrm{C}$ |
| mV | $0-1000 \mathrm{mV}$ | -1999 unit | 9999 unit |

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## TECHNICAL SPECIFICATIONS

| Accuracy Class | 0.5 |
| :---: | :---: |
| Display Resolution | 1/9999 |
| Display | 2x4 Digit LED (7 mm) |
| A/D Conversion | 16 bit |
| D/A Conversion | 12 bit |
| Reading Speed | 2 readings / second |
| Input Resistance | $\begin{aligned} & \mathrm{T} / \mathrm{C}, \mathrm{mV} \geq 1 \mathrm{M} \Omega \\ & \mathrm{~mA}, \leq 51 \Omega \end{aligned}$ |
| Noise Suppression | 120 dB 50 Hz |
| Operating Temperature | $-10 \ldots 55^{\circ} \mathrm{C}$ |
| Temperature Comp. | $0 . . .50^{\circ} \mathrm{C}$ |
| Power Supply | $85-265 \mathrm{~V}$ AC / 85-375 V DC <br> 20-60 V AC / 20-85 V DC |
| Power Consumption | Max. 7 W |
| Relay Output | NA Contact 250 V AC 5 A |
| Input Signal | T/C, R/T, mA, mV |
| Sensors | Thermocouple Resistance Thermometer Others = Standard and non-standard transmitters and converters |
| Memory | EEPROM max. $10^{5}$ writing |
| Protection Class | Front panel IP66 (NEMA 4X) <br> Rear panel IP20 |
| Weight | 155 gr |

## C

- This controller complies with the European Low Voltage Directive 2006/95/EC, by the application of safety standard TS EN 61010-1. (Pollution degree 2)
- This controller complies with the EMC Directive 2004/108/ EC by the application of EMC standard TS EN 61326.


## FEATURES

| Set Adjustment | Between set point limits |
| :--- | :--- |
| Contact Forms | Low (LO), High (HI), <br> Lob, Hlb, Lod, HId |
| Dead Band (Hysterisis) | $0-999.9(\mathrm{EU})^{*}$ |
| Resolution | 0.1 or 1 |
| Proportional Band (Pb) | 0.1 -999.9 (EU)* |


| Integral Time (lt) | $0-3600$ seconds |
| :--- | :--- |
| Derivative Time (Dt) | $0-3600$ seconds |
| Bias | \% 0-100 |
| Control Form | On / Off, PID |
| Control Outputs | $0-20 \mathrm{~mA}, 4-20 \mathrm{~mA}$, <br> $0-10 \mathrm{VDC}, \mathrm{NA} \mathrm{Contact} SSR$, |

* (EU) ${ }^{\circ} \mathrm{C}$ or ${ }^{\circ} \mathrm{F}$ for the thermocouples and resistance thermometer inputs, for the linear inputs, same with the unit which is controlled. Decimal point can be determined by parameter of dP.

ORDERING GUIDE
E-48 Series Controllers
E-48 -W - X - Y - Z

## Standard Features

- Programmable universal inputs
- Programmable universal outputs
- Transmitter power supply 24 V DC
- Auto-tune

Configurable by the customer

## Relay Outputs

None


3 relay $3 \times(\mathrm{NO}-0) * * \quad$.
Pulse voltage to drive SSR, 24 V DC/20 mA ........................................................................................... 4


## Analog Outputs

None .........................
0
$-20 \mathrm{~mA} / 4-20 \mathrm{~mA}$ * $\quad$.
$0-10 \vee D C$ * 2

## Communication

None ..... 0
RS485 * ..... 1

## Power Supply

```85-265 V AC / 85-375 V DC
```0
20-60 V AC / 20-85 V DC ..... 1
* RS485 output is not available if current output is desired.
** If 3rd relay output is requested, Analog output \((X)\) and Communication \((Y)\) should be selected as None (0).

\section*{DIMENSIONS}


Panel cut-out \(=45 \times 45 \mathrm{~mm}\)

The company's policy is one of continuous product improvement. We reserve
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[^0]:    * DIN 43710 standards, others conform to IEC 60584-1. $\mathrm{E}-48$ Series instruments are general purpose and can be configured according to the application.

